

MAGNUM

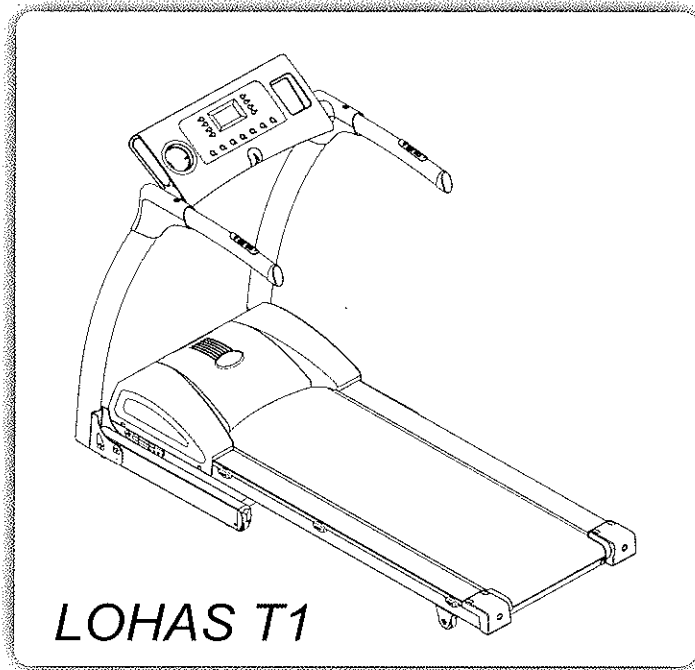
LIFESTYLES **T¹**

Lifestyles of Health and Sustainability



MOTORIZED TREADMILL MANUAL

Table Of Contents



Congratulations on the purchase of your of a new motorized treadmill. To help to ensure the enjoyable and trouble-free operation of your new treadmill, we strongly suggest you read this manual carefully and follow its recommendations.

■ <i>Important Safety Instruction</i>	1	■ <i>Preset Program</i>	8
■ <i>Assembly Instruction</i>	2	■ <i>Utiliztion</i>	9
■ <i>Console Operation</i>	4	■ <i>Maintenance</i>	10

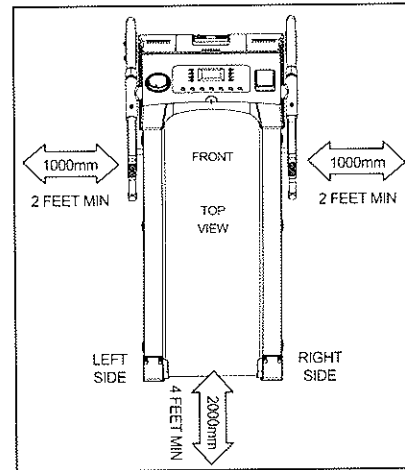
IMPORTANT SAFETY INSTRUCTIONS

DANGER

– To reduce the risk of electrical shock, always unplug this appliance from the electrical outlet immediately after using and before cleaning.

- ◆ Use this appliance only for its intended use as described in this manual.
- ◆ Do not use attachments not recommended by the manufacturer.
- ◆ To disconnect, turn all the controls to the off position, then remove the plug from the outlet.
- ◆ Connect this appliance to a proper grounded outlet only. See Grounding Instructions.
- ◆ This appliance is intended for household use.
- ◆ When you are not going to use your treadmill, or when finished, please remove the safety key from the console. Then always place the safety key where children can not reach.
- ◆ Do not use outdoors.
- ◆ Always unplug the treadmill from the outlet immediately after using, before cleaning, assembling or servicing.
- ◆ Never leave treadmill unattended when plugged in. Disconnect by turning off the master power switch and unplug from the outlet.
- ◆ Never operate this treadmill if it has any damage to the lead or plug. Also if it is not operating correctly, has been dropped, damaged or if it has been exposed to water.
- ◆ Do not operate where aerosol products are being used or where oxygen is being administered.
- ◆ Don't pull the treadmill by its power cord or use the cord as a handle.
- ◆ Keep close supervision if the treadmill is being used by or near children, persons with disabilities or pets.
- ◆ Keep dry. Do not operate this treadmill in wet or moist conditions.
- ◆ Never insert any objects into any openings.
- ◆ To prevent injuries, always warm up your muscles before using the treadmill.
- ◆ Always attach the clip of the safety key to your body before inserting safety key. Please always wear safety key in case of an accident.
- ◆ MAX user weight: Please refer to the maximum user weight information on the treadmill before using.

- ◆ Keep unplugged and have the safety key out of reach of children, when not in use to prevent accidents.
- ◆ Keep electrical cord away from heated surfaces.
- ◆ Keep hands clear of all moving parts. Never place hands or feet under the treadmill.
- ◆ Each time you use the treadmill, check that the running belt is aligned and centered on the treadmill base and all visible fasteners on the treadmill are sufficiently tightened and secured.
- ◆ Be sure that the area around the treadmill remains clear during use and has adequate clearance. Keep the treadmill on a solid, level surface. At least 1000 mm/2 feet from any wall on either side.



NOTE:

Failure to follow this instruction may lead to personal injury or injury to others. It could also cause damage to the treadmill. To reduce the risk of burns, fire or electric shock, please follow these instructions.

ELECTRICAL GROUNDING INSTRUCTIONS

This product must be grounded. If it is malfunctioning or it breaks down, grounding provides the path of least resistance for the electrical current to reduce the risk of electrical shock. This treadmill is equipped with a cord having equipment grounding connector and a grounding plug. The plug must be plugged into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.

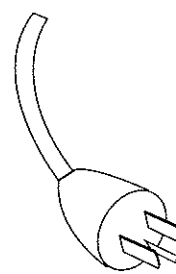
DANGER

Improper connection of the treadmill grounding connector can result in the risk of electrical shock. Check with a qualified electrician, if you are in doubt as to whether the product is properly grounded. Don't modify the plug provided with the treadmill. If it won't fit your outlet, have a properly grounded outlet installed by a qualified electrician.

Please pay attention, the power cable needs strictly an individual power source. It can not use the same power supply with any other equipment.

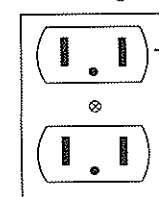
WARNING

Never use extension cords between the treadmill and the wall outlet. If there is any damage to the cables, please contact the service center. Parts should be replaced by an authorized technician.



GROUNDING PIN

Figure
Grounding methods



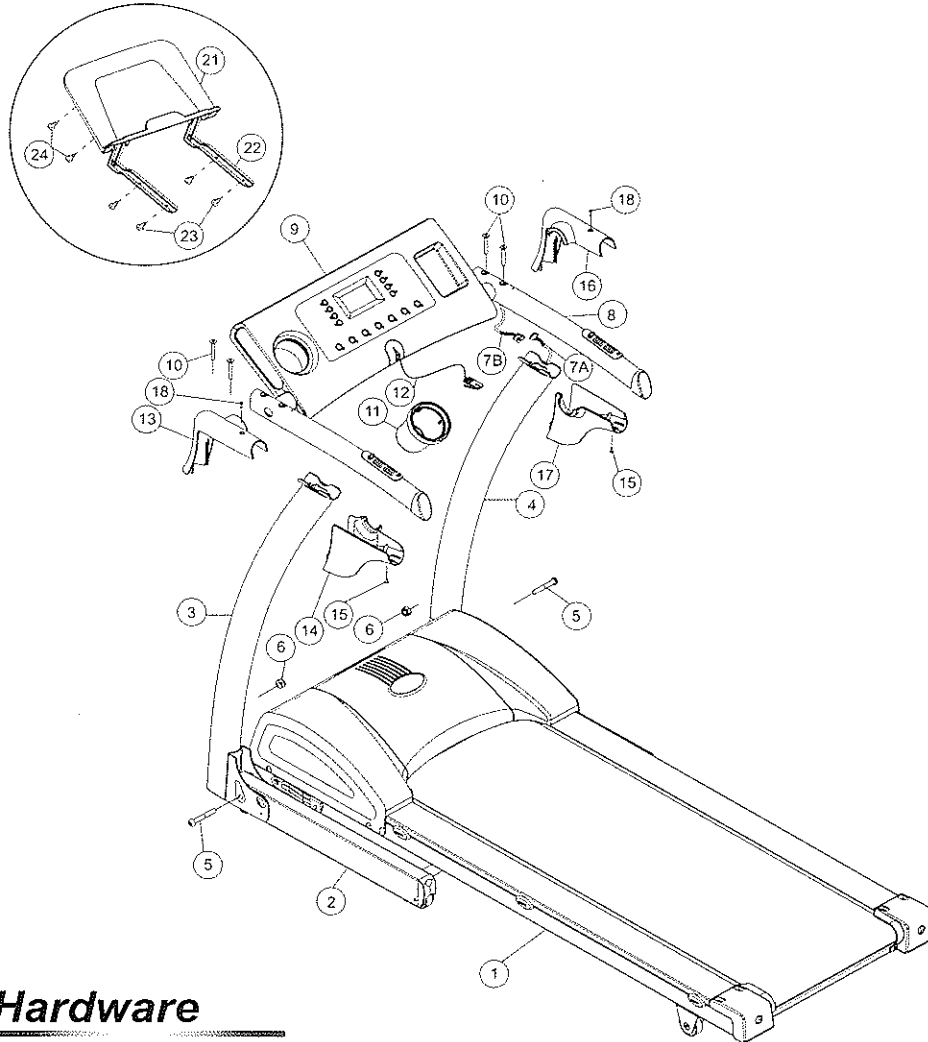
GROUNDING OUTLET

LOHAS T1 ASSEMBLY INSTRUCTION

⚠️ WARNING

After unpacking the fitness equipment, examine it carefully for possible damage. If there is any damage or there are missing parts, please contact your retailer or an authorized repair facility for assistance.

1. Since your treadmill is a heavy piece of equipment, we recommend the after taking off the top portion of the box; you slit the corners of the lower carton and fold down the sides. This will eliminate the need to pick up the treadmill over the sides of the box.
2. Prior to starting the assembly process take all the parts out of the box, remove all plastic bags, and then lay them out on the floor to become familiar with the components. Make sure that you remove all parts packaged underneath the treadmill. You may need to slightly pick up the back of the treadmill to get better access to the parts on the bottom. You will notice that the treadmill is completely assembled except for the handle bars and the display window.

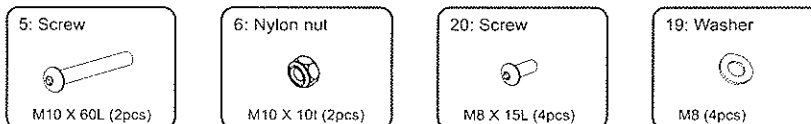


Parts

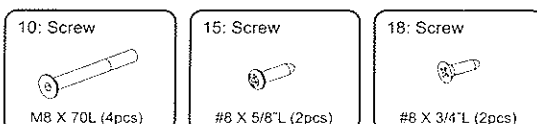
- 1: Frame
 - 2: Base frame
 - 3: Support post (Left)
 - 4: Support post (Right)
 - 5: Screws
 - 6: Nuts
 - 7A: Power plug
 - 7B: Power wire
 - 8: Handlebar
 - 9: Console
 - 10: Screws
 - 11: Bottle holder
 - 12: Safety key
 - 13: Support post housing (Upper left)
 - 14: Support post housing (Lower left)
 - 15: Screws
 - 16: Support post housing (Upper right)
 - 17: Support post housing (Lower right)
 - 18: Screws
 - 19: Washers
 - 20: Screws
- Optional parts:*
- 21: Book holder
 - 22: Book holder bracket (2pcs)
 - 23: Screws M5 X 10L (4pcs)
 - 24: Screws M4 X 8L (4pcs)

Hardware

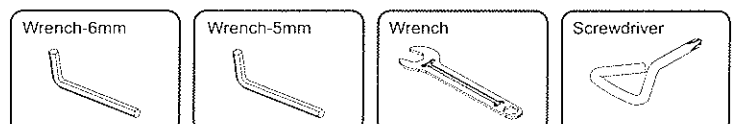
Screws already in place on the treadmill:



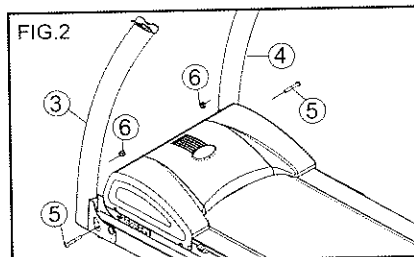
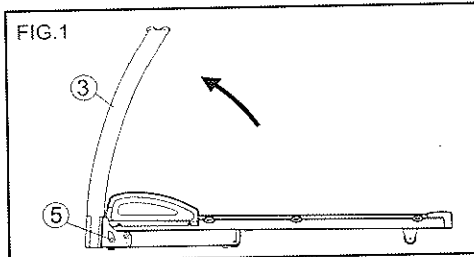
Screws in the plastic bag:



Tools:

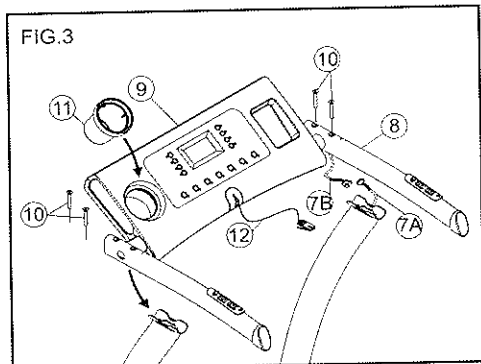


LOHAS T1 ASSEMBLY INSTRUCTION



STEP 1: Support post assembly

1. Remove the screw (5), and nut (6) from both left and right sides of base frame.
2. Raise the support post (3), (4). (FIG.1)
3. Refit the screw (5), and nut (6) to both the left and right sides of base frame and tighten. (FIG.2)



STEP 2: Handlebar assembly

1. Connect the power wires (7A), (7B).

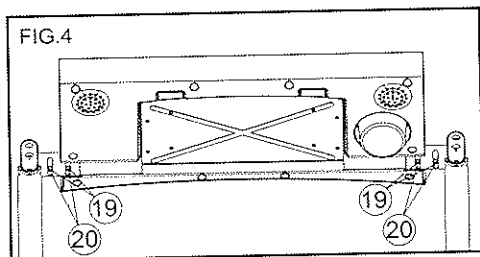
Note: Insert excess wiring into right side of console tube.

2. Place console (9) and handlebars (8) onto the support post, Tighten the screws (10) to both the left and right sides.

Warning:

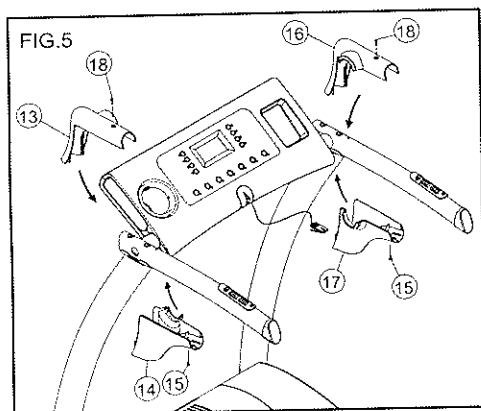
Make sure all the cables/wires are not pinched when the screws are tightened.

3. Connect the bottle holder (11) on the bottle rack of console. (FIG.3)



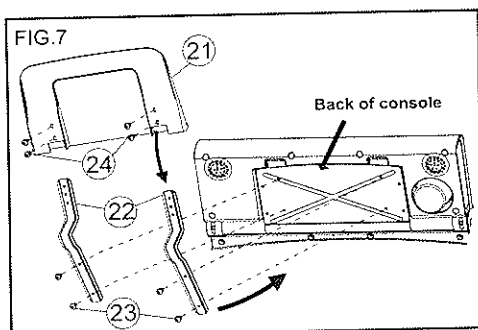
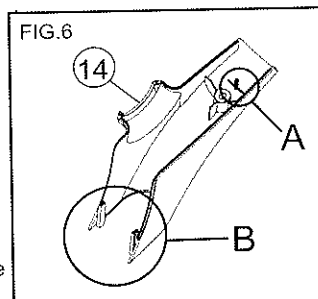
STEP 3: Console rack assembly

1. If necessary, rotate console tube to get correct position for console racks on handlebars.
2. Tighten 4 screws (20) and washers (19) under both sides of console tube. (FIG.4)



STEP 4: Support post housing assembly

1. Place the left upper housing (13) into position. (FIG.5)
2. Place the lower housing (14) into position ensuring that:
 - a) That the interlocking pins (B of FIG.6) slide into position.
 - b) And also the front plastic pin on the lower housing (A of FIG.6) fit into the handlebar socket hole.
3. Using the screw (15) tighten the lower housing first and then followed by the screw (18) for the upper housing. (FIG.5)
4. Repeat steps 1, 2 & 3 on the right side using parts upper housing (16) and lower (17).



STEP 5: Book holder assembly (Optional function)

1. Place book holder bracket (22) onto the rear of the console (2 holes on the bracket). Use 4 screws (23) to secure.
2. Slide book holder (21) down onto the brackets (22). Use 4 screws (24) to secure. (3 holes on the bracket)

LOHAS T1 CONSOLE OPERATION

Button description

START / STOP :

This will start the treadmill and this will stop the treadmill.
There will also be an emergency stop switch. (Safety key)

INCLINE up ^ :

This will select program / level in setting mode before starting.
This will increase the elevation by one increment at a time.

INCLINE down v :

This will select program / level in setting mode before starting.
This will decrease the elevation by one increment at a time.

SPEED up ^ :

This will select program / level in setting mode before starting.
This will increase the speed by one increment at a time.

SPEED down v :

This will select program / level in setting mode before starting.
This will decrease the speed by one increment at a time.

MODE :

This will accept programs / levels selection. And this will switch display data on the data window during your exercise.

RESET : This will reset programs.

Quick keys for incline : 4, 6, 8, 10 increment.

Quick keys for speed : 4, 6, 8, 10km/hr or 3, 4, 5, 6 mph

Handlebar toggle for incline / speed adjustment :

Left handlebar = For incline adjustment. Increase or decrease by 1 every time.

Right handlebar = For speed adjustment. Increase or decrease by 0.1 km/h or 0.1 mph every time.

Display

Windows : The display is 1 LCD windows.

Data window :

Time : 00:00

Distance : 000

Cal : 000

Pulse : 000

Incline : 00

Speed : 00.0

Audio in/out (Option)

There is a 3.5 mm audio in and audio out socket installed on this console.

Audio in socket :

It supports all kinds of devices/mp3 with 3.5 mm connector and plays through the speaker on the console.

Note: Volume is controlled by your device/mp3.

Audio out socket :

It supports all kinds of speaker and earphone with 3.5 mm connector.

Note: The output volume is controlled by the device/mp3 or speaker. There are no volume controls on the console.

LOHAS T1 CONSOLE OPERATION

LOHAS T1

CAUTION
Always use correct technique when using the machine. Read the operator's manual.

WARNING
Do not use the machine if you are tired, drinking alcohol, or taking medication.

INCLINE BUTTONS

010

08

06

04

SPEED BUTTONS

010

08

06

04

QUICK KEY FOR SPEED/INCLINE
Press the quick key for speed/incline when you want to stop.

INSTRUCTIONS

1. Press the quick key.
2. Press the speed/incline button.
3. Press the quick key again when you want to stop.
4. Press the quick key again when you want to stop.

01 02 03 04 05 06 07

▲
▼
MODE
START STOP
RESET
▲
▼

LOHAS T1 Audio in / out (Option)

CAUTION
Always use correct technique when using the machine. Read the operator's manual.

WARNING
Do not use the machine if you are tired, drinking alcohol, or taking medication.

INCLINE BUTTONS

010

08

06

04

SPEED BUTTONS

010

08

06

04

INSTRUCTIONS

1. Press the quick key.
2. Press the speed/incline button.
3. Press the quick key again when you want to stop.
4. Press the quick key again when you want to stop.

MP3 SOURCE SYSTEM

Audio INPUT

Audio OUTPUT

01 02 03 04 05 06 07

▲
▼
MODE
START STOP
RESET
▲
▼

LOHAS T1 CONSOLE OPERATION

Program operation and instruction

Under standby status, press the SPEED "▲" or "▼" (INCLINE "▲" or "▼") button to enter the program setting. Program in sequence as below : Manual run "MANUAL" → "P1" ~ "P6" → "USER" → "H.R.C", when you have chosen desired program, press the **MODE** button to enter detailed setting.

1. Manual start :

- (1) Press the **START/STOP** to start treadmill, if "0" time setting it will count up to "99:00" then treadmill will stop.
- (2) To start treadmill with preset time, the display will show an "M" flashing.
- (3) Press the **MODE** button to enter time settings
- (4) Use either the SPEED "▲" or "▼" (INCLINE "▲" or "▼") button to select workout time.
- (5) Press the **START/STOP** button, the display will countdown from three and then treadmill will start.
- (6) The preset time will countdown to "00:00" then treadmill will stop.
- (7) When running you can adjust your speed and incline by using the SPEED "▲" or "▼" (INCLINE "▲" or "▼") button.
- (8) If you wish to pause, press the **START/STOP** button and a "P" will start flashing.
- (9) To restart press the **START/STOP** button again, there will be a three second countdown and the treadmill will continue from your previous settings.

2. Program :

- (1) Use either the SPEED "▲" or "▼" (INCLINE "▲" or "▼") button to select which program you desire.
- (2) P1, P2 & P3 are presets for Speed. P4, P5 & P6 are presets for Incline. U is the preset for User and H is the preset for Heart rate.
- (3) Selecting your desired preset (P1 ~ P6) then press the **MODE** button.
- (4) Choose which level L1 – 3 then press the **MODE** button.
- (5) Choose time from 12 ~ 99 minutes. Default= 24 minutes.
- (6) Press the **START/STOP** button, after a tree second countdown the treadmill will start.
- (7) If you wish to adjust the speed or incline just use the SPEED "▲" or "▼" (INCLINE "▲" or "▼") button.



3. User :



- (1) Scroll by using the SPEED "▲" or "▼" (INCLINE "▲" or "▼") button, when you get to U press the **MODE** button.
- (2) Use either the SPEED "▲" or "▼" (INCLINE "▲" or "▼") button to select the work out time the press Mode.
- (3) Use the INCLINE "▲" or "▼" button to select your desired incline level, then use the the SPEED "▲" or "▼" button to select your desired Speed level the press the **MODE** button.
- (4) Repeat this up to 12 times (12 sequences) then press the **START/STOP** button to start your workout.

LOHAS T1 CONSOLE OPERATION

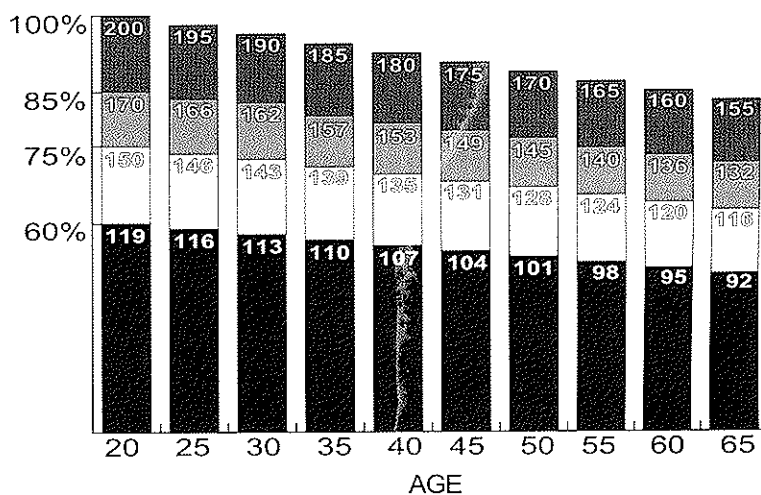
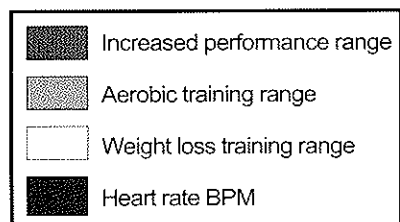
4. Heart rate :



This program automatically modifies the speed program and the incline to maintain a preset target heart rate. This target is established in the set up process. The chart on this owner's manual should be used to determine the appropriate target heart rate. To set up the target heart rate program, you will need to enter the workout time, your age and your target heart rate.

- (1) Press the **MODE** button, press the SPEED "▲" or "▼" (INCLINE "▲" or "▼") button to choose H and console shows "PROGRAM H".
- (2) Press the **MODE** button, for Time, press the SPEED "▲" or "▼" (INCLINE "▲" or "▼") button to choose desired time. Default= 24 minutes (12~99minutes)
- (3) Press the **MODE** button, for Age, press the SPEED "▲" or "▼" (INCLINE "▲" or "▼") button to choose correct age. Default= Age 30 (Age 10~99)
- (4) Press the **MODE** button, for Heart Rate, press the SPEED "▲" or "▼" (INCLINE "▲" or "▼") button to use the target HR chart for your desired settings. (80~180 bpm)
- (5) Press the **MODE** button, for Speed, press the SPEED "▲" or "▼" (INCLINE "▲" or "▼") button to get your desired speed.
- (6) Press the **START/STOP** button, the Warm up function will run for 3 minutes at 3 km/h or 2 mph and at the incline level of 5.
- (7) After the Warm up is finished the program will start and will check your heart rate after 5 seconds.
- (8) If it does not read the heart rate signal in 30 seconds after Warm up, the motor will stop and goes into run-end mode.

TARGET HEART RATE CHART



Wireless Heart Rate Chest Strap (Optional) : The most accurate way to read your heart rate is by using a wireless heart rate transmitter. Prior to wearing the strap, moisten the two contact pads with several drops of water and spread the water over the pads with your fingers. When you put on the strap, center the transmitter strap below the breast or pectoral muscles, over your sternum. Adjust the elastic strap so the belt fits snugly and stays in place.

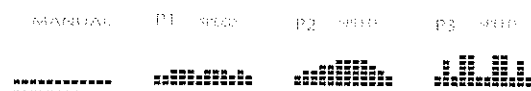
LOHAS T1 PRESET PROGRAM

Under preset programs, the preset workout time is 24 minutes. You can adjust the workout time while in set program mode.

Km / h LEVEL INTERVAL	SPEED PROGRAM									INCLINE PROGRAM								
	P1			P2			P3			P4			P5			P6		
	L1	L2	L3	L1	L2	L3	L1	L2	L3	L1	L2	L3	L1	L2	L3	L1	L2	L3
INT 1	2	3	4	2	3	4	1	2	3	2	3	4	2	3	4	1	2	3
INT 2	2	3	4	3	4	5	7	8	9	2	3	4	3	4	5	7	8	9
INT 3	3	4	5	4	5	6	2	3	4	3	4	5	4	5	6	2	3	4
INT 4	4	5	6	5	6	7	9	10	11	4	5	6	5	6	7	9	10	11
INT 5	3	4	5	6	7	8	9	10	11	3	4	5	6	7	8	9	10	11
INT 6	2	3	4	7	8	9	2	3	4	2	3	4	7	8	9	2	3	4
INT 7	3	4	5	7	8	9	2	3	4	3	4	5	7	8	9	2	3	4
INT 8	4	5	6	8	9	10	9	10	11	4	5	6	8	9	10	9	10	11
INT 9	3	4	5	8	9	10	9	10	11	3	4	5	8	9	10	9	10	11
INT 10	2	3	4	6	7	8	2	3	4	2	3	4	6	7	8	2	3	4
INT 11	3	4	5	4	5	6	7	8	9	3	4	5	4	5	6	7	8	9
INT 12	2	3	4	2	3	4	1	2	3	2	3	4	2	3	4	1	2	3

MPH LEVEL INTERVAL	SPEED PROGRAM									INCLINE PROGRAM								
	P1			P2			P3			P4			P5			P6		
	L1	L2	L3	L1	L2	L3	L1	L2	L3	L1	L2	L3	L1	L2	L3	L1	L2	L3
INT 1	1.2	1.8	2.4	1.2	1.8	2.4	0.6	1.2	1.8	2	3	4	2	3	4	1	2	3
INT 2	1.2	1.8	2.4	1.8	2.4	3	4.3	4.9	5.5	2	3	4	3	4	5	7	8	9
INT 3	1.8	2.4	3	2.4	3	3.6	1.2	1.8	2.4	3	4	5	4	5	6	2	3	4
INT 4	2.4	3	3.6	3.1	3.7	4.3	5.5	6.1	6.7	4	5	6	5	6	7	9	10	11
INT 5	1.8	2.4	3	3.7	4.3	4.9	5.5	6.1	6.7	3	4	5	6	7	8	9	10	11
INT 6	2.8	3.4	4	4.3	4.9	5.5	1.2	1.8	2.4	2	3	4	7	8	9	2	3	4
INT 7	1.8	2.4	3	4.3	4.9	5.5	1.2	1.8	2.4	3	4	5	7	8	9	2	3	4
INT 8	2.4	3	3.6	4.9	5.5	6.1	5.5	6.1	6.7	4	5	6	8	9	10	9	10	11
INT 9	1.8	2.4	3	4.9	5.5	6.1	5.5	6.1	6.7	3	4	5	8	9	10	9	10	11
INT 10	1.2	1.8	2.4	3.7	4.3	4.9	1.2	1.8	2.4	2	3	4	6	7	8	2	3	4
INT 11	1.8	2.4	3	2.4	3	3.6	4.3	4.9	5.5	3	4	5	4	5	6	7	8	9
INT 12	1.2	1.8	2.4	1.2	1.8	2.4	0.6	1.2	1.8	2	3	4	2	3	4	1	2	3

SPEED PROGRAM



INCLINE PROGRAM



UTILIZATION

Read the following carefully before using your treadmill

- ◆ Always stretch your muscles before commencing the exercise program. Warm up slowly by walking at a slow speed. Increase workout intensity gradually until you reach your desired workout pace. Decrease workout intensity gradually to an easy walk. Allow your heart rate to decrease to a normal situation.
- ◆ When starting the treadmill, always stand with both feet on the step on the side rails.
- ◆ When finishing, allow the running belt to slow down and come to a complete stop before stepping off.
- ◆ Wear comfortable nonrestrictive clothing when using the treadmill. Never wear anything loose, such as baggy sweat pants, necklaces, loose socks or jewelry. Never drape towels on or around the treadmill during use.
- ◆ Always use the handrail when stepping on or off the treadmill and when changing incline or speed.
- ◆ This treadmill is equipped with a safety key – Always clip the cord attached to the safety key to a part of your clothing so the safety key will properly detach from the computer console, therefore stopping the treadmill.
- ◆ Wear running or walking shoes with high traction soles. To avoid injury and unnecessary wear on your treadmill, be sure your shoes are free of any debris such as gravel or small rocks.

WARNING

If you feel dizzy, nausea, chest pain or other abnormal symptoms, **STOP** immediately. Consult a physician before continuing use.

Before completing an exercise session always

1. Allow time to slow your pace, cool down, reduce your heart rate to a normal level before completing your workout.
2. Grasp the handlebars and press the speed "▼" button. Slow your pace to an easy walk.
3. Ensure the running belt has come to a complete stop before exiting the treadmill.

WARNING

Turn off and unplug the treadmill before proceeding with any maintenance or visual inspections. Failure to do so may result in serious injury.

NOTE: Failure to perform this required periodic and preventative maintenance can void your warranty.

At the end of every exercise session always

1. Remove the safety key from the console.
2. Use the master power switch to turn the treadmill off. The master power switch is located on the right-hand side of the frame, next to the electrical cord.
3. Always position and store the electrical cord where it is clear of all pathways.
4. Unplug the electrical cord from the outlet. This is especially important if you are not going to use your treadmill for extended time period.
5. Wipe all treadmill surfaces with a dry cloth or towel especially perspiration on the handlebars, control panel, running belt or any other treadmill components.

MAINTENANCE

General cleaning

1. Before proceeding, ensure that the treadmill power is off and that it is unplugged from the electrical outlet.
2. Remove dust, use a small vacuum nozzle to carefully vacuum around all visual components.
3. To remove film or dirt use a slightly damp rag with a mild cleaning agent only.
4. Be careful not to immerse any treadmill components with any liquids.

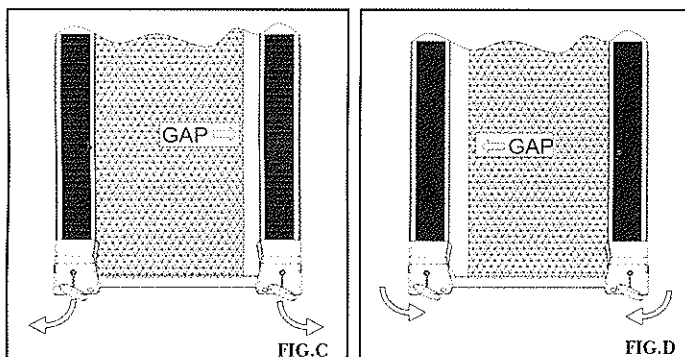
Cleaning and inspecting the running belt

Turn off the power and unplug from the electrical outlet. Carefully position the treadmill on its side. Use a damp cloth to wipe off the inside of the running belt. Carefully rotate the running belt by hand to clean the entire inside surface. Return treadmill to its upright position. If running belt edge is frayed, check the running belts alignment. If seams are splitting, call your retailer or nearest authorized service center.

Aligning the running belt

Ensure the running belt is centered on your treadmill at all times. Running style and a non-level surface are two instances that may cause the belt to drift off center. Minor adjustments to the two bolts at the rear of the treadmill are necessary when the belt has drifted off center.

1. Press **"START"** to begin running belt, then increase the treadmill's speed to 5 km/h (3mph).
2. Stand at the rear of the treadmill to determine which direction the belt is drifting.
3. If the belt drifts to the left, turn the left adjustment bolt with #6 wrench a 1/4 of a turn clockwise. (FIG. C)
4. If the belt drifts to the right, turn the right adjustment bolt with #6 wrench a 1/4 of a turn clockwise. (FIG. D)
5. Observe the tracking of the belt for about 30 seconds. Repeat previous steps if needed.



Inspecting fasteners and cables

Check that all fasteners are properly tightened and all cables are securely in place. To avoid damaging fasteners do not over tighten.

Storage

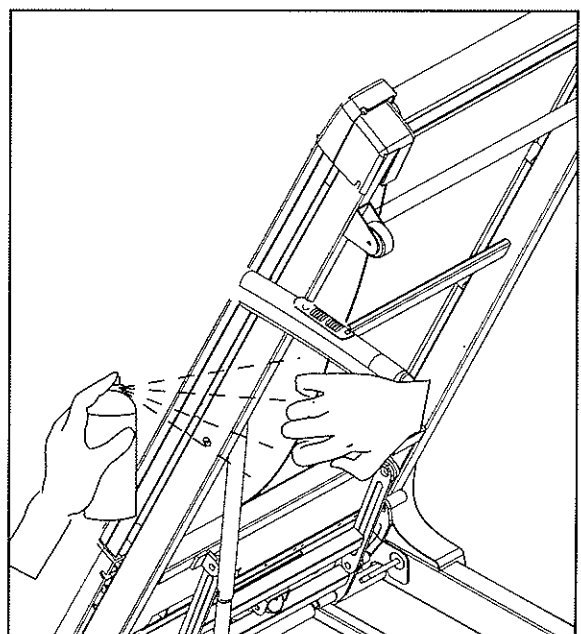
Store your treadmill in a clean and dry environment. Ensure the master power switch is off and is unplugged from the electrical outlet.

Moving

The treadmill has been designed and equipped with wheels for easy mobility. Before moving, ensure the master power switch is in the "OFF" position and the power cord is unplugged. Lift the base frame of the treadmill and then roll the treadmill to the desired position.

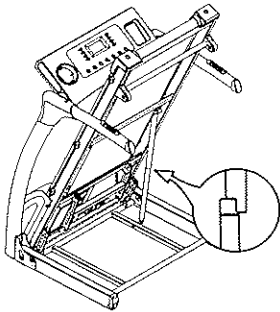
Running belt lubrication

When you feel the noise of the running belt is louder, please use the silicon spray on the running belt. It is easy and quick. Before proceeding, ensure the treadmill power is off and unplugged. Loosen the running belt and then spray the silicon on the inner side of the running belt. Please see illustration. After spraying, please align the running belt and adjust the running belt tension.



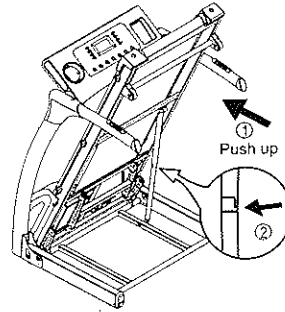
MAINTENANCE

Raising/Lowering (Soft drop function)



Raising:

After the workout session, you can raise the treadmill to the upright position. Lift up the rear end of the treadmill until the upper and lower strut tube lock (click) into position.

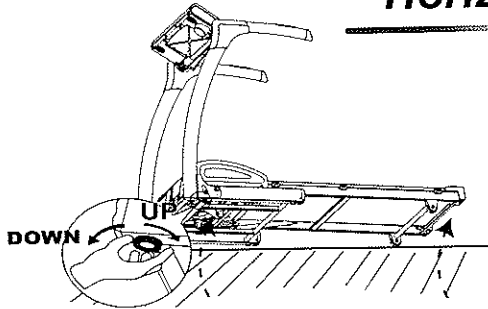


Lowering:

You can release the treadmill from the upright position.

1. Push the frame by hand.
2. Push (click) upper and lower strut tube with your foot.
3. Lower the treadmill by hand and it will drop automatically without any support.

Horizontal adjustment



To ensure the treadmill is level, located under the front of the base frame there are two level adjusting screws.

1. Lift the machine on one side and then turn the screw under the front of the base frame.
2. Turn the screw clockwise to adjust up.
3. Turn the screw counter clockwise to adjust down.

Trouble shooting with error codes

The electronics are continuously running self-tests. If it finds any irregularities, the electronics console will display an error code and stop normal operations for your safety.

Error codes description : E1 - Speed error E2 - Memory readout error E4 - Heart rate is not read from the heart rate sensors
E6 - Incline error E7 - Incline error E9 - Connection timed out

Error Code	Trouble shooting
E1	1. Check the speed sensor if it is damaged or well fixed; the speed sensor has to be fixed where it close to the magnet within 2-3mm. 2. Check the signal cable of speed sensor if it is well connected to the controller. To solve the problem, please reconnect the signal cable to the controller. 3. Please contact your local distributor for technical service.
E2	1. Check the EEPROM if it is well fixed. To solve the problem, please reconnect the EEPROM IC. 2. Check the EEPROM's pin if it is bent or well connected. To solve the problem, please reconnect the EEPROM IC. 3. Check the IC series number if it is correct. To solve the problem, please replace the EEPROM IC. 4. Please contact your local distributor for technical service.
E6	1. Reconnect the black cable and red cable of the incline motor. To solve the problem, please contrary reconnect the cable. 2. Reconnect the signal cable of incline motor. To solve the problem, please contrary reconnect the cable or replace the incline motor. 3. Please contact your local distributor for technical service.
E7	1. Check the VR of incline motor if it is well fixed. To solve the problem, please replace the incline motor. 2. Unable to read the electric potential variation of incline motor. To solve the problem, please replace the incline motor. 3. Please contact your local distributor for technical service.
E9	1. Upper control cable and lower control cable are not well connected. To solve the problem, please check the wiring circuit. 2. Please contact your local distributor for technical service.
N/A	The console is erratic or not lighting up: Check to make sure that the treadmill is properly plugged in, turn the power switch off and back on again and make sure the safety key is in place. If the problem persists contact your local distributor for technical service.
N/A	The belt does not stay in the center of the treadmill when in use: First check to make sure that the treadmill is level, then refer to the instructions in this manual on how to tension and adjust the belt.
N/A	The treadmill motor seems strained: The lubricating silicone that is applied to the deck and belt is wearing down and the belt needs to be lubricated with silicone spray.
N/A	The treadmill belt slips during use: The belt may need to be tensioned after a period of use. Refer to the Belt Tensioning and Adjustment Section of this manual.
N/A	Heart Rate is erratic or not picking up (Only with HRC program): Make sure your hands are moist (Aloe Vera helps). Make sure all connectors at the back of the console are properly connected and no wires are damaged. If wearing a chest strap make sure the batteries are good and that the electrodes are moist and position properly on your chest.